

S/N	Products	Model	Cutting Speed (m/Min)	Cutting Depth ap (mm)	Feed Rate	
					Value	Unit
1	Turning Insert for Steel	CCMT060204	180-300	0.2-8.0	0.1-0.65	mm/R
2		CCMT09T304				
3		CNMG120408				
4		DCMT070204				
5		DCMT 11T304				
6		DNMG110408				
7		DNMG 1506 08				
8		DNMG 1506 04				
9		RCMT0803MO				
10		RCMT0602MO				
11		SNMG120408				
12		TCMT090204				
13		TCMT110204				
14		TNMG 160408				
15		TNMG2204 04				
16		TNMG2204 08				
17		VBMT110308				
18		Vnmg 160408				
19		WNMG 0804 04				
20		WNMG0804 08				
21	Carbide Insert for Ball End Milling Bar	P3200 -D8 (R4.0)	100-200	0.8-2.0	0.1-0.3	(mm/Z)
22		P3200 -D10 (R5.0)				
23		P3200 -D12 (R6.0)				
24	Parting off Insert	SP400	180-280	N/A	0.05-0.2	mm/R
25		SP300			0.05-0.15	mm/R
26		Mgmn 150			0.05-0.15	mm/R
27		MGMN200			0.05-0.15	mm/R
28		MGMN300			0.05-0.15	mm/R
29	55* Thread Insert	E/I R11-A55	100-150	Refer to Annex	Refer to Annex	
30		E/I R16A55				
31		E/I R16AG55				
32		E/I R16G55				
33	60* Thread Insert	E/I R11-A60	100-150	Refer to Annex	Refer to Annex	
34		E/I R16-A60				
35		E/I R16-G60				
36		E/I R16-AG60				
37	Milling Insert	APKT1604PDER-M8440	180-280	<15.0	0.1-0.3	(mm/Z)
38		APMT1135 PDER		<10.0		
39		TPKN2204 PDER		<18.0		